

Work Order ID 85444

85444

Page 1

June-08-12 10:06:48 AM

Item ID: D3407-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tow Ring

Start Date: 08/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/08

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D3407

Rev E

100

0.00

100

Large Fab

Large Fab

Memo

0.00

Large Fab

Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004
A/R TIG174 ROD Batch: M101972

14

12-07-12
JBL

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

110

QC

Memo

0.00

Quality Control

12-7-12
DAS 24

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

DAS 16
12/7/13

12-7-12
DAS

Work Order ID 85444

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Page 2

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Required Date: 22/06/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

130

Powdercoat

Powder Coating

Memo

Mask Threaded Section

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

0.00

10'-20
400 F
10'-50

14X

12/07/13

140

QC3- Inspect Part Finish

0.00

140

QC

Quality Control

Memo

0.00

14X

12/04/16

150

Identify as per dwg & Stock Location:

0.00

150

Packaging

Packaging

Memo

0.00

14

12/7/16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|--|--------------------------------------|------------------------------------|--|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|-----------------------------------|--|------------------------------------|------------------------------------|--------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube <input type="checkbox"/></td> <td style="width:15%;">Crosstube <input type="checkbox"/></td> <td style="width:15%;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="width:15%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Supplier <input type="checkbox"/> | | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Other <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unauthorized | | | | | | | | | |

FAULT CATEGORY

| Landing Gear | Hardware | General | Maintenance |
|---|--|--|---|
| <input type="checkbox"/> Bending Passes Below Min | <input type="checkbox"/> Breaking | <input type="checkbox"/> Burrs | <input type="checkbox"/> Set-up |
| <input type="checkbox"/> Centre Not Concentric to O/S | <input type="checkbox"/> Missing | <input type="checkbox"/> Contamination | <input type="checkbox"/> Supplier |
| <input type="checkbox"/> Cracks | <input type="checkbox"/> Size/Length | <input type="checkbox"/> Cut Too Short | <input type="checkbox"/> Temperature/Cure |
| <input type="checkbox"/> Crushed/Crimp at Bending | <input type="checkbox"/> Spinning | <input type="checkbox"/> Documentation/Data | <input type="checkbox"/> Weld |
| <input type="checkbox"/> Inspection Strip in Tube | <input type="checkbox"/> Threading | <input type="checkbox"/> Finish | <input type="checkbox"/> Wrong Stock Pulled |
| <input type="checkbox"/> Other | <input type="checkbox"/> Wrong | <input type="checkbox"/> Inspection Incomplete | <input type="checkbox"/> Out of Calibration |
| <input type="checkbox"/> Positioned Wrong | | <input type="checkbox"/> Inspection Unqualified | <input type="checkbox"/> Out of Sequence |
| <input type="checkbox"/> Ripples on Inner Bend | | <input type="checkbox"/> Instructions Incomplete/Unclear | <input type="checkbox"/> Outside Dimensions |
| <input type="checkbox"/> Torque Waves in Extrusion | Drill Holes | <input type="checkbox"/> Jigs/Fixtures/Tooling | <input type="checkbox"/> Over/Under tolerance |
| <input type="checkbox"/> Turning Sequence | <input type="checkbox"/> Misaligned | <input type="checkbox"/> Kit Incorrect | <input type="checkbox"/> Part Lost |
| <input type="checkbox"/> Wave/Twist in Tube | <input type="checkbox"/> Ovalized | <input type="checkbox"/> Kit Missing | <input type="checkbox"/> Part Moved |
| | <input type="checkbox"/> Over/Undersized | | <input type="checkbox"/> Raw Material |
| | <input type="checkbox"/> Too Many | | |
| | | | <input type="checkbox"/> Other |

Work Order ID 85444***85444***

Page 3

June-08-12 10:06:48 AM

Item ID: D3407-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tow Ring

Start Date: 08/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 22/06/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/17/12
MLJ 12/07/12

Picklist Print

June-08-12 10:06:52 AM

Page 1

Work Order ID: 85444

85444

Parent Item: D3407-041

D3407-041

Parent Item Name: Tow Ring

Start Date: 08/06/2012

Required Date: 22/06/2012

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP Rev:A05.10.14New issueKJ/EC

IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|-----|------|---------|----|----|--|------------|---|
| D3407-1 | | Manufactured | No | | | 100 | Each | 31.0000 | 1 | 10 | | | |
| *D3407-1* | | | | | | | | | ** | | | EL 12-7-12 | ✓ |
| Stem | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

WA

31

83436

31

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|-----|------|--------|----|----|--|------------|---|
| D3407-5 | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 10 | | | |
| *D3407-5* | | | | | | | | | ** | | | EL 12-7-12 | ✓ |
| Ring | | | | | | | | | | | | | |

B 86637 ~~14~~ 14

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

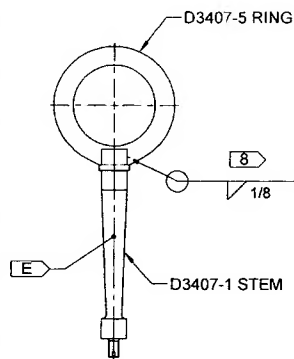
| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|--|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|-----------------------------------|--|------------------------------------|------------------------------------|--------------------------------|--|
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| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | | |

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|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unauthorized | | | | | | | | | |

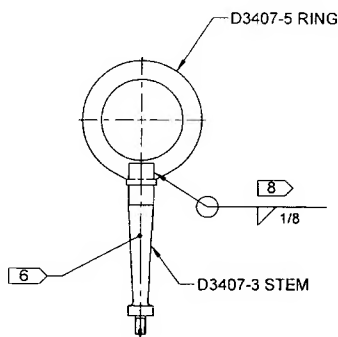
FAULT CATEGORY

| | | | |
|---|--|---|--|
| Landing Gear <input type="checkbox"/> Bending Passes Below Min <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimp at Bending <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Other <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Ripples on Inner Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | Hardware <input type="checkbox"/> Breaking <input type="checkbox"/> Missing <input type="checkbox"/> Size/Length <input type="checkbox"/> Spinning <input type="checkbox"/> Threading <input type="checkbox"/> Wrong Drill Holes <input type="checkbox"/> Misaligned <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Undersized <input type="checkbox"/> Too Many | General <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Documentation/Data <input type="checkbox"/> Finish <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Inspection Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Jigs/Fixtures/Tooling <input type="checkbox"/> Kit Incorrect <input type="checkbox"/> Kit Missing | <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Off-Set <input type="checkbox"/> Orientation Misread <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Lost <input type="checkbox"/> Part Moved <input type="checkbox"/> Raw Material <input type="checkbox"/> Set-up <input type="checkbox"/> Supplier <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____ |
|---|--|---|--|

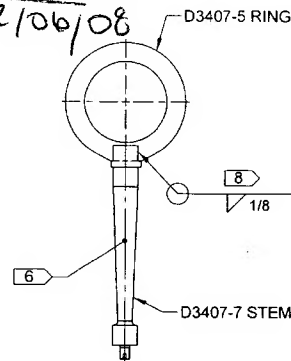
| QTY -041 | QTY -043 | QTY -045 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|
| X | | | D3407-041 | TOW RING |
| | X | | D3407-043 | TOW RING |
| | | X | D3407-045 | TOW RING |
| 1 | | | D3407-1 | STEM |
| | 1 | | D3407-3 | STEM |
| 1 | 1 | 1 | D3407-5 | RING |
| | | 1 | D3407-7 | STEM |



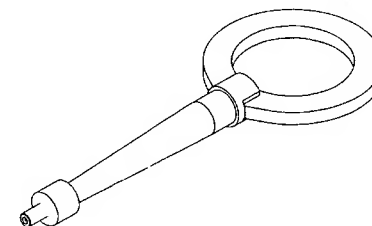
D3407-041 TOW RING



D3407-043 TOW RING



D3407-045 TOW RING



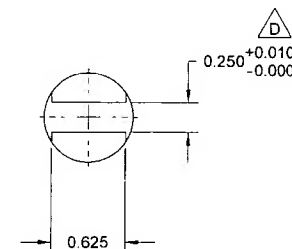
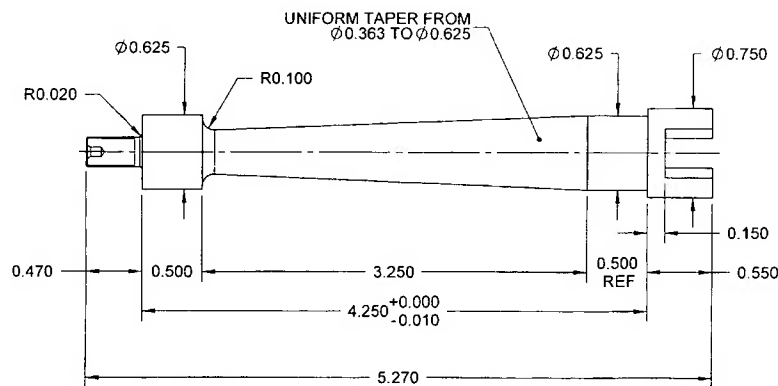
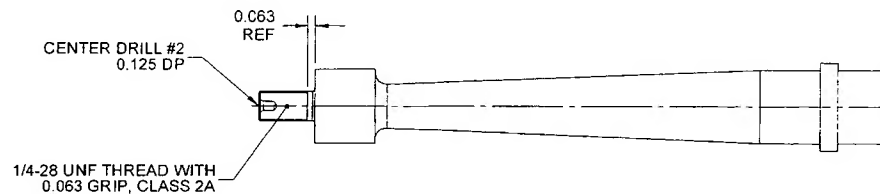
RELEASED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. BS444 MLW
12/06/08

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3407-XXX" USING BLACK FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3407-041 - 0.60 lbs, D3407-043 - 0.53 lbs, D3407-045 - 0.61 lbs
- 8) WELD PER DART QSI 004 ON ALL EDGES BETWEEN STEM AND RING

| | | | |
|------------|--|---|--------------|
| E | ADD D3407-045 (ZN B2-1, D8-1); ADD D3407-7 (ZN B6-5); REVISED NOTE 6 TO ADD IDENTIFICATION (ZN A5-1); REASON: PRODUCTION FACILITY | PH | 08.07.23 |
| D | D3407-1/3 SLOT WAS ROUND NOW FLAT FOR ASSEMBLY WITH D3407-5 (ZN C2-2, C2-3); D3407-5 WAS ROUND NOW FLAT ON ONE END FOR ASSEMBLY WITH D3407-1/3 (ZN B6-4); REASON: PRODUCTION FACILITY | PH | 08.04.07 |
| C | -1/3 LONGER FOR FIT W/WASHER | CP | 05.09.09 |
| B | UPDATE DIAMETER, THREAD CLASS ADDED | CP | 05.06.17 |
| A | NEW ISSUE | CP | 05.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE USA, INC. | |
| DRAWN | | PORT HADLOCK, WA | |
| CHECKED | | DRAWING NO. | REV. E |
| MFG. APPR. | | D3407 | SHEET 1 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | TOW RING | NTS |
| DATE | 08.07.23 | COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. | |



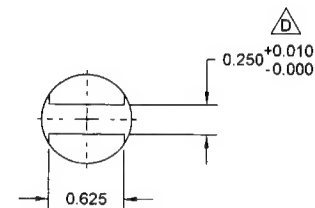
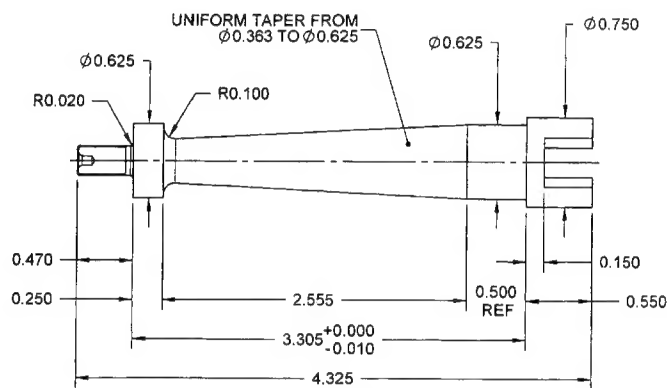
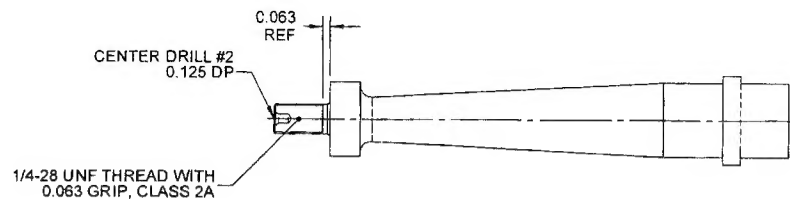
D3407-1 STEM

NOTES:

- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643 (REF. DART SPEC M17-4-R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

| | | | |
|------------|----------|---|--------------|
| DESIGN | | DART AEROSPACE USA, INC. | |
| DRAWN | | PORT HADLOCK, WA | |
| CHECKED | | DRAWING NO. | REV. E |
| MFG. APPR. | | D3407 | SHEET 2 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | TOW RING | NTS |
| DATE | 08.07.23 | <small>COPYRIGHT © 2003 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

RELEASED

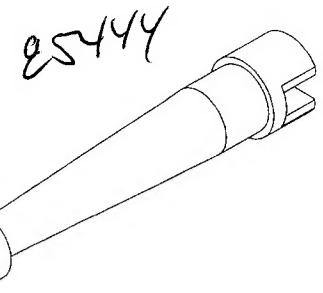


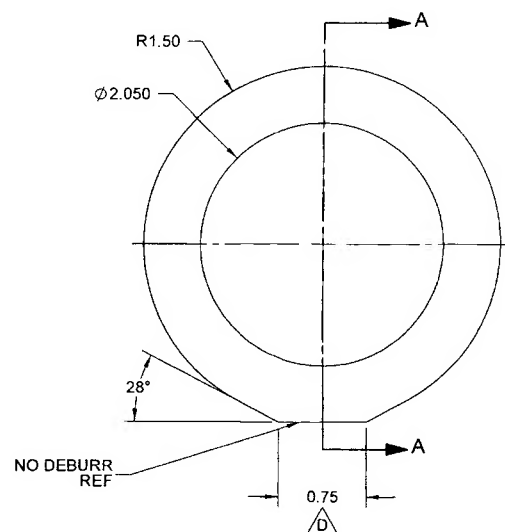
D3407-3 STEM

- NOTES:
- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643 (REF. DART SPEC M17-4-R)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

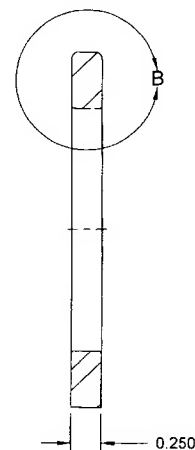
| | | | |
|------------|----------|---|--------------|
| DESIGN | JP | DART AEROSPACE USA, INC. | |
| DRAWN | Per | PORT HADLOCK, WA | |
| CHECKED | 5 | DRAWING NO. | REV. E |
| MFG. APPR. | 7/14 | D3407 | SHEET 3 OF 5 |
| APPROVED | 7/14 | TITLE | SCALE |
| DE APPR. | 7/14 | TOW RING | NTS |
| DATE | 08.07.23 | <small>COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

RELEASED
08-08-01 N/A

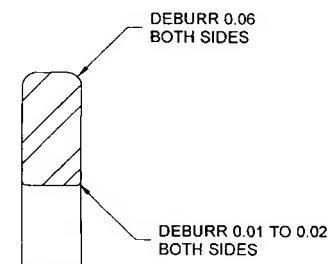
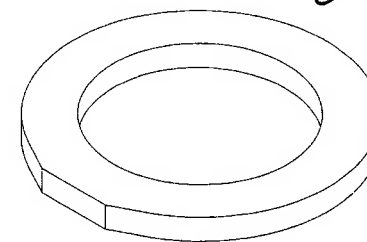




D3407-5 RING



SECTION A-A



**DETAIL B
SCALE 2X**

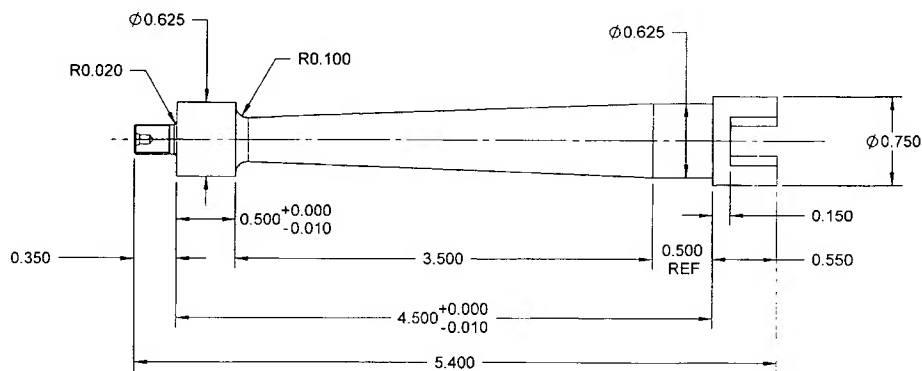
RELEASED
08-06-01-11-11

- NOTES:**
- 1) MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 (REF. DART SPEC M17-4-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

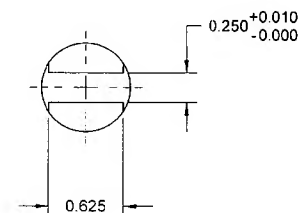
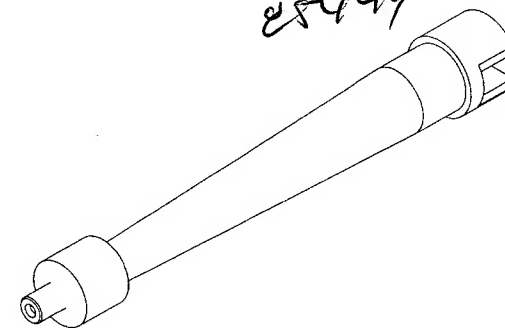
| | | | |
|------------|----------|---|--------------|
| DESIGN | 92 | DART AEROSPACE USA, INC. | |
| DRAWN | 1/8 | PORT HADLOCK, WA | |
| CHECKED | | DRAWING NO. | REV. E |
| MFG. APPR. | | D3407 | SHEET 4 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | TOW RING | NTS |
| DATE | 08.07.23 | <small>COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

0.063
REF
CENTER DRILL #2
0.125 DP

1/4-28 UNF THREAD WITH
0.063 GRIP, CLASS 2A



D3407-7 STEM



- NOTES:**
- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643 (REF. DART SPEC M17-4-R)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.34 lbs

RELEASED

| | | | |
|------------|----------|---|--------------|
| DESIGN | AJS | DART AEROSPACE USA, INC. | |
| DRAWN | JP | PORT HADLOCK, WA | |
| CHECKED | JP | DRAWING NO. | REV. E |
| MFG. APPR. | JP | D3407 | SHEET 5 OF 5 |
| APPROVED | JP | TITLE | SCALE |
| DE APPR. | JP | TOW RING | NTS |
| DATE | 08.07.23 | <small>COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |